

3 6 8 4

Weld professionally in true color.

Experience the
difference.



 **optrel**[®]
swiss made 

SEE
WHAT YOU
CAN DO

Protection level: automatic.
 Colors: natural.
 Comfort: all-inclusive.

Perfect view during welding – only from optrel:

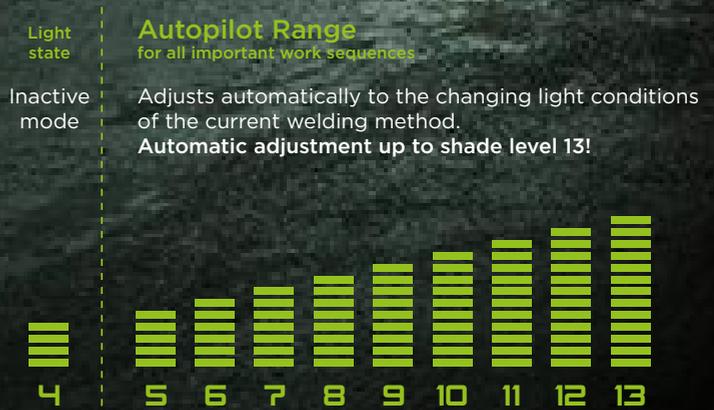
- Fully automated shade level adjustment for any welding procedure in the 5-13 shade range.
- Natural-color view in the entire protection level range.
- Ultra-HD quality in classes 1/1/1.



Autopilot with protection levels 4/5-13



shade level



optrel's exclusive Adaptive Shade Autopilot automatically adjusts to the appropriate shade level as you weld. An additional brightness sensor immediately detects changes in arc intensity and adjusts accordingly. You remain perfectly protected, regardless of your current welding parameters. Manual adjustment is no longer necessary – but it's available at the push of a button whenever you want it.

* The automatic pilot can be turned off and the shade level adjusted manually if necessary.



Twilight function

The sudden opening of conventional autodarkening lenses has been replaced by optrel's patented Twilight technology, opening the filter more fluidly from dark to light and reducing eye fatigue.

Discover optrel's comfort functions.

www.optrel.com >> technology



Fully automatic with ultra-HD quality.



True color

A specially developed UV/IR filter allows the realistic color perception typical of optrel, bringing color to the welder's world.

Standard welding helmet color spectrum



Color spectrum of the optrel e684 with true color view



The normal world of the welder: a green environment with weak color contrasts.

optrel's revolution: at long last, true color perception even during the welding procedure.



Four superlatives: Welding in ultra-HD quality

The optrel e684's autodarkening lens achieves the highest image quality standard in all four classifications:

OpticAL Class:	Class 1	Scattered light:	Class 1
Homogeneity:	Class 1	Angular dependence:	Class 1

Its excellent viewing angle dependency in particular demonstrates the quality of the optrel autodarkening lens and makes working with the optrel e684 so enjoyable.



Respiratory protection (PAPR)

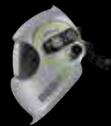
The **optrel e684** can be used in perfect harmony with the optrel e3000x ventilated breathing system. With its integrated particle filter of the highest class (TH3), it reliably protects the welder's airways from smoke, aerosol, and dust.



2+1-year warranty

Register your optrel e684 at <http://register.optrel.com> and receive an additional year of warranty coverage free of charge.

Helmet system



e684 welding helmet
silver
black
dark blue

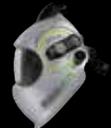
Item no.

1006.500
1006.501
1006.502



e684 welding helmet
silver, with hard hat
black, with hard hat
dark blue, with hard hat

1006.550
1006.551
1006.552



e684 PAPR helmet
silver
black
dark blue

4441.600
4441.601
4441.602



e684 PAPR helmet
silver, with hard hat
black, with hard hat
dark blue, with hard hat

4441.650
4441.651
4441.652

Helmet system



optrel parking buddy

5002.900



Front cover lens (2 pcs.)
Front cover lens (5 pcs.)

5000.210
5000.212



Adjustable headband

5003.250



optrel bag for helmets

8000.100



Spare parts and accessories

Item no.

1 Front cover lens (2 pcs.)
Front cover lens (5 pcs.)

5000.210
5000.212

2a Helmet shell **e684**
silver
black
dark blue

5001.684
5001.610
5001.601

2b PAPR helmet shell **e684**
silver
black
dark blue

4441.684
4241.007
4241.008

3 Spare ADF cartridge **e684**

5012.480

4 Inside cover lens (5 pcs.)

5000.001

5 Adjustable headband (including
sweatband and comfortband)

5003.250

6 Cotton sweatband (2 pcs.)

5004.073

7 Comfortband (2 pcs.)

5004.020

8 Breast protector, leather

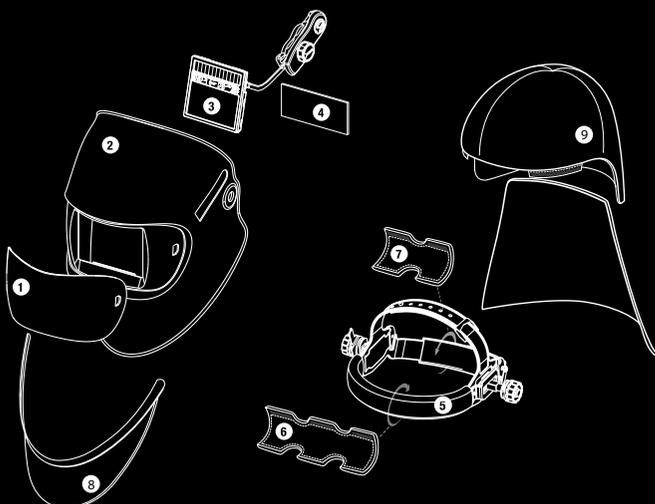
4028.015

9a Head and neck protector, leather

4028.016

9b Head and neck protector PAPR, leather

4028.031





Technical Data

Description	Fully automatic welding helmet (no manual adjustment necessary) with true color view, ADF with shade level range 4/5-13 with autopilot.	Sensors	3 sensors, variable detection angle with movable sensor slider
Shade levels	inactive: Shade level 4 active: Shade level 5-13	Field of view	50 x 100 mm / 1.97 x 3.94"
Autopilot	ADF with shade level range 4/5-13 with autopilot (automatic shade level adjustment), +/- 2 individual manual offset	Shape stability	Welding mask: up to 220 °C / 428 °F Front cover lens: up to 137 °C / 279 °F
Manual mode	Continuous external adjustment in two shade level ranges 5-9 and 9-13	Eye protection	Ultraviolet / Infrared Protection: maximum protection at any shade level
Sensitivity	Continuously adjustable, new with "Super High" sensitivity	Operating temperature	-10°C to + 70°C / 14°F to 158°F
Grind mode	External adjustment, shade level 4	Storage temperature	-20°C to + 80°C / -4°F to 176°F
Twilight function	Patented twilight adjustment, adjustable from 0.1 to 2.0 seconds.	Weight	500g / 17.6 oz
Switching time	light to dark: 0.170 ms at room temperature 0.110 ms at 55 °C / 137 °F dark to light: 0.1 s - 2.0 s (with twilight function)	Application ranges	Any electric arc welding process Electrode Welding (Stick Welding, SMAW) / MIG / MAG (GMAW) / GMAW High melting rate process / Flux Cored Wire Welding / TIG welding (GTAW) / Plasma Arc Welding / Plasmacutting & Oxy-gas Welding <i>Prohibited for laser welding!</i>
Classification	Optical class: 1 Scattered light: 1 Homogeneity: 1 Angular dependence: 1	Scope of delivery	Welding helmet, instruction manual, storage bag, batteries, warranty card and one front cover lens
Power supply	Solar cells, 2 pcs batteries 3V exchangeable (CR2032)	Standards	CE, ANSI, EAC, AS/NZS, complies with CSA Z94.3
Operating time batteries	Approx. 3,000 hours (operating)	Warranty	2 years (except batteries) 1 year warranty extension for online product registration within the first 6 months. http://register.optrel.com

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