



Technical data

Part No. (colour)	1006.200 (black untreated) / 1006.210 (cosmic green) / 1006.230 (titan) / 1006.260 (snow white) / 1006.270 (shiny ruby) / 1006.280 (medium blue) / 1006.290 (dark blue)		
Type description	Welding helmet with true colour filter and colour fidelity, automatic darkening shade cartridge DIN 9-13 with 2 different modes, adjustable with a sliding switch: 1.: Automatic mode with manual finetuning ± 1 shade level. 2.: Manual selection of shade level 9-13 with potentiometer knob; grinding mode, sensitivity control knob; off-delay switch: dark to light ("fast") or ("slow")		
Cartridge dimensions	90 x 110 x 7mm / 3,55 x 4,33 x 0,28" 50 x 100mm / 1,97 x 3,94" (Viewing area)		
Power supply	solar cells, 2pcs LI-batteries 3V exchangeable (CR2032)		
Operating time batteries	approx. 2500 heures (operating)		
Sensors	three above the eyes variable detection angle with movable sensor slide		
Light transmittance	ultraviolet/infrared protection (maximum at any shade setting) visible range activated shade level DIN9 - 13 visible range not activated shade level 4		
Switching time	light to dark	175 μ s (0,175 ms) 120 μ s (0,120 ms)	at room temperature at 55°C / 131°F
	dark to light	position ("fast") position ("slow")	0,1 - 0,35 s > 0,35 s
Classification	Optical class	= 1	
	Scattered light	= 1	
	Homogeneity	= 1	
	Angular dependence	= 2	
Shape stability	welding mask up to 220°C / 428°F front cover lens up to 137°C / 279°F		
Protection for ADF	reflection free front cover lens and inside cover lens		
Mask material	PA6.6		
Operating temperature	-10°C to +70°C / 14°F to 158°F		
Storage temperature	-20°C to +80°C / -4°F to 176°F		
Weight Helmet cpl.	490g / 17,284 oz		
Weight Cartridge cpl.	133g / 4,691 oz		
Application ranges	all electric arc welding processes Electrode Welding (Stick Welding, SMAW) / MIG / MAG (GMAW) / GMAW High melting rate process / Flux Cored Wire Welding / TIG welding (GTAW) / Plasma Arc Welding / Micro Plasma Arc Welding / Plasmacutting / Grinding prohibited for oxy gas and laser welding!		
Scope of delivery	Welding helmet, instruction manual and two front cover lenses		
Standards	CE, ECS, ANSI, AS/NZS, GOST-R, complies with CSA Z94.3		
Warranty	3 years from date of sales for manufacturing and material defects (except batteries)		

